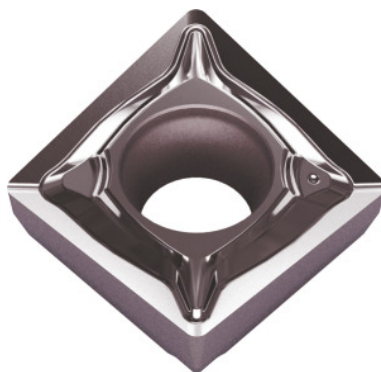


Garant

Indexable insert for turning ZCMX 09T302, for "4 in 1" turning and boring tools, Grade: HBZ310



Order data

Order number	268437 HBZ310
GTIN	4062406392673
Item class	21K

Technical description

Tool material	Carbide
Corner radius	0.4 mm
Cutting speed v_c main application	200 - 600 m/min
Number of changes/inserts	2
Cutting depth a_p	0.2 - 4 mm
Feed rate f when turning	0.05 - 0.4 mm
Main application	N
Feed rate f when drilling	0.03 - 0.3 mm
Coating	PVD
ISO code indexable insert	ZCMX 10T304
Grade	HBZ310

Cutting conditions	continuous
suitable for tool dia. D_c	18 mm
Type of product	Indexable insert for turning